

# Technical Data Sheet

## Aqua Force



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Plymouth, MN 55441

## Aqua Force

### Fountain Style Parts Washing Detergent

#### Product Description

Aqua Force is an aluminum safe, biodegradable, liquid detergent specifically engineered for use in manual types of fountain style aqueous parts washers or “sink on a drum” type units to produce superior cleaning results for the removal of the toughest contaminants associated with process parts cleaning. Aqua Force performs well in both heated and ambient temperature ranges.

#### Performance Features

- Environmentally Green by Eliminating the Need for Cleaning Solvents
- Biodegradable & Environmentally Safe
- Contains Specialty Surfactants for Excellent Carbon, Grease, And Grime Removal
- Quickly Removes Grease, Oils, Carbonaceous Soils, And Other Soils Encountered In Production Cleaning
- Safe for Use on all Ferrous And Sensitive Metal Parts, as well as Rubber or Plastic Parts
- Provides Worker Safety by Containing Only Low-Toxicity, Biodegradable Chemicals
- Performs Well in Heated and Ambient Temperature Ranges

#### Physical Specifications

Physical State	Liquid
Appearance	Blue/Green
Rinseability	Excellent
% VOC/HAP	0%
pH (use dilution)	~10.5

#### Equipment Requirements

Aqua Force should only be used in a manual type, aqueous fountain style parts washers or “sink on a drum” type units. Operation of equipment should be done in accordance with the equipment manufacturer’s instructions.

#### Product Make-Up

Aqua Force is a concentrated industrial cleaner. Dilute with water to achieve specified strength concentrations.



## Concentration and Application Methods

### Heavy Duty Cleaning

Add Aqua Force at a dilution rate of 25% by volume for every gallon added to the aqueous parts washers' sump.

### Calculation

Aqua Force volume needed (gallons) = Sump Capacity (gallons) x .25 (%)

### Time

Dependent upon cleaning temperature and use concentration.

### Temperature

Ambient - 110°F

### Mixing Instructions

Add Aqua Force according to equipment manufacturer's instructions.

## Companion Products

See Seacole's Process Parts Cleaning Product Line.

## Safety and Handling

Read and understand this products SDS before handling.

## Waste Treatment

Individual users should verify the nature of spent solutions to assure compliance with local, state, and federal regulations. Contact Seacole for specific details and/or further waste treatment recommendations.

## Ordering Information

Aqua Force is available in 5 gallon pails and 55 gallon drums.

**Customer Notice:** Seacole strongly encourages its customers to review their manufacturing processes and their applications of Seacole products from the standpoint of human health and environmental quality to ensure that Seacole products are not used in ways for which they are not intended or tested. Seacole personnel are available to answer your questions and to provide reasonable technical support. Seacole product literature, including safety data sheets, should be consulted prior to use of Seacole products.



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